

Use of probabilistic methods Sessions

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Composite Transport DT &
Maintenance Workshop**

Airbus Thoughts .



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Probabilistic Approach: impact threat assessment

Pre-requisite for damage threat analysis

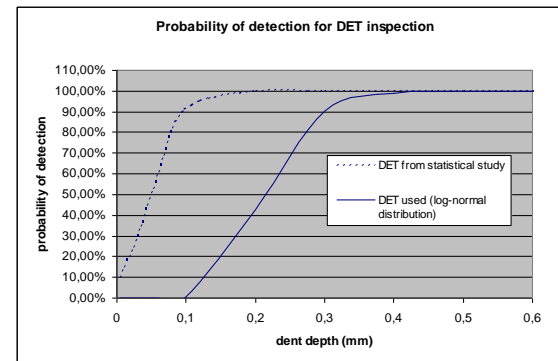
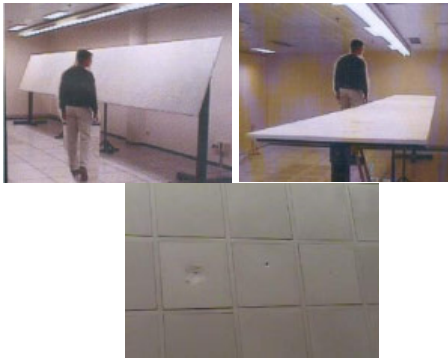
- **The source: Accidental damage assessment:**

Address all kind of threat/damages , hail, stone, lightning, Ground equipment.....calibrated for tests by low speed impactor

- **The inspection : Damage detectability**

Inspections procedures based Visual inspection means: BVID (barely visual Inspection damage), a dent metric with visibility/ PoD approach, (probability of detection of 90% with an interval of confidence of 95%), for both

- DVI and GVI



Selection at 90% of PoD as criteria for BVID

Probabilistic Approach: impact threat assessment

The principle for damage threat analysis

- **Probabilistic approach & Energy threshold**

Principle is to address impact likelihood with the objective that at the DSG, (N Flight hour), most of the structure will not have been impacted by an energy above a realistic level (E_{th})

> P_a , probability per flight hour to be impacted by an energy above $E > E_{th}$

> then $(1 - P_a)$ is the probability, either not to be damaged, either be impacted by a lower energy than E_{th}

> So: $P = 1 - (1 - P_a)^n$ is the probability to be impacted at least with an energy $E > E_{th}$ after n flight hour

- **As a consequence, two values have to be addressed***

> the realistic one, probable range for the static ultimate level

> An higher one, representing the improbable occurrence for the damage tolerance evaluation

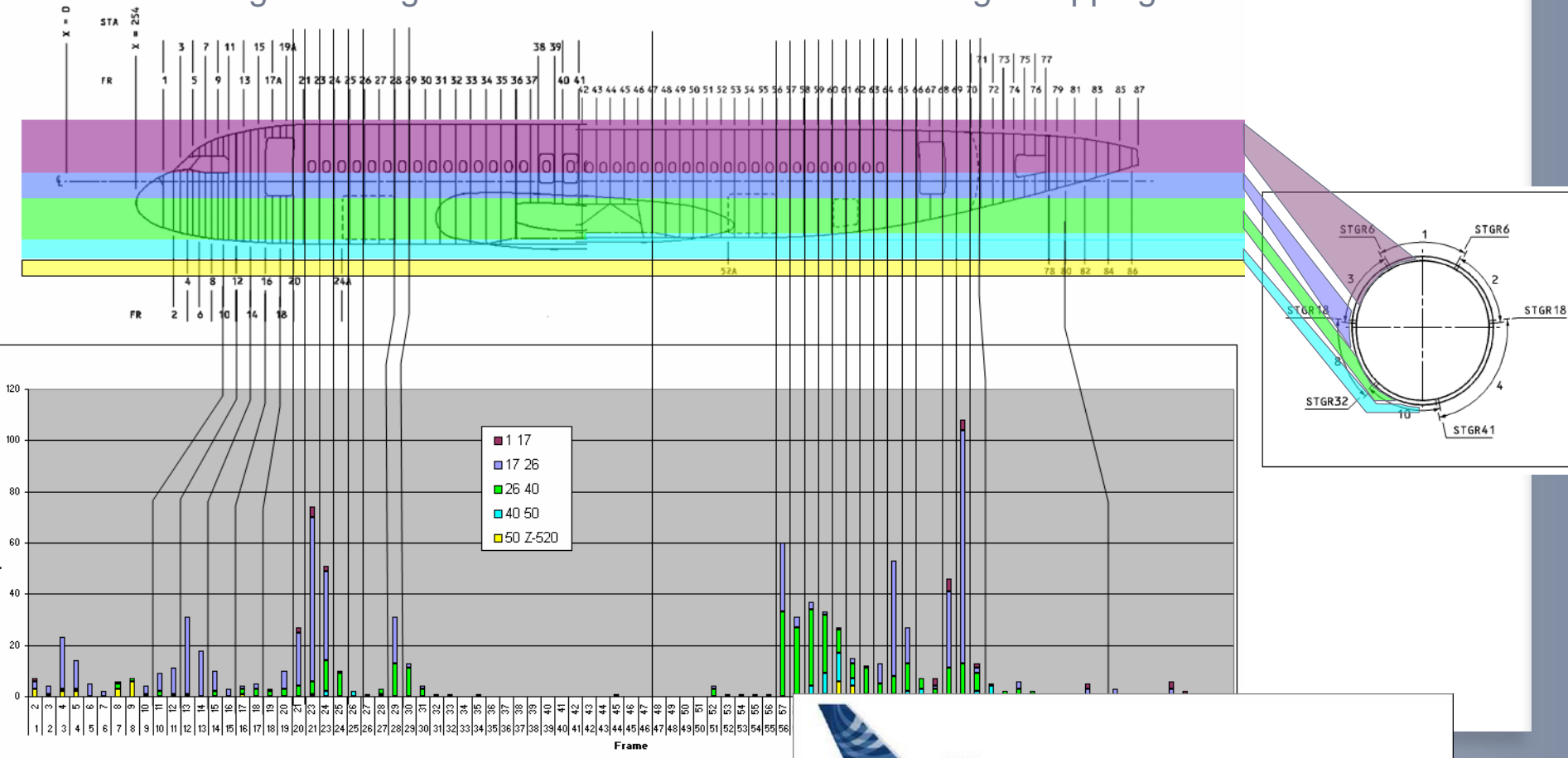
* Northrop / MCair (Rapport DOT/FAA/AR-96/111 ou NAWCADPAX-96-262-TR).

Probabilistic Approach: impact threat assessment: data analysis



Impact damages : impact threat definition based on in service experience and impact calibration (process overview)

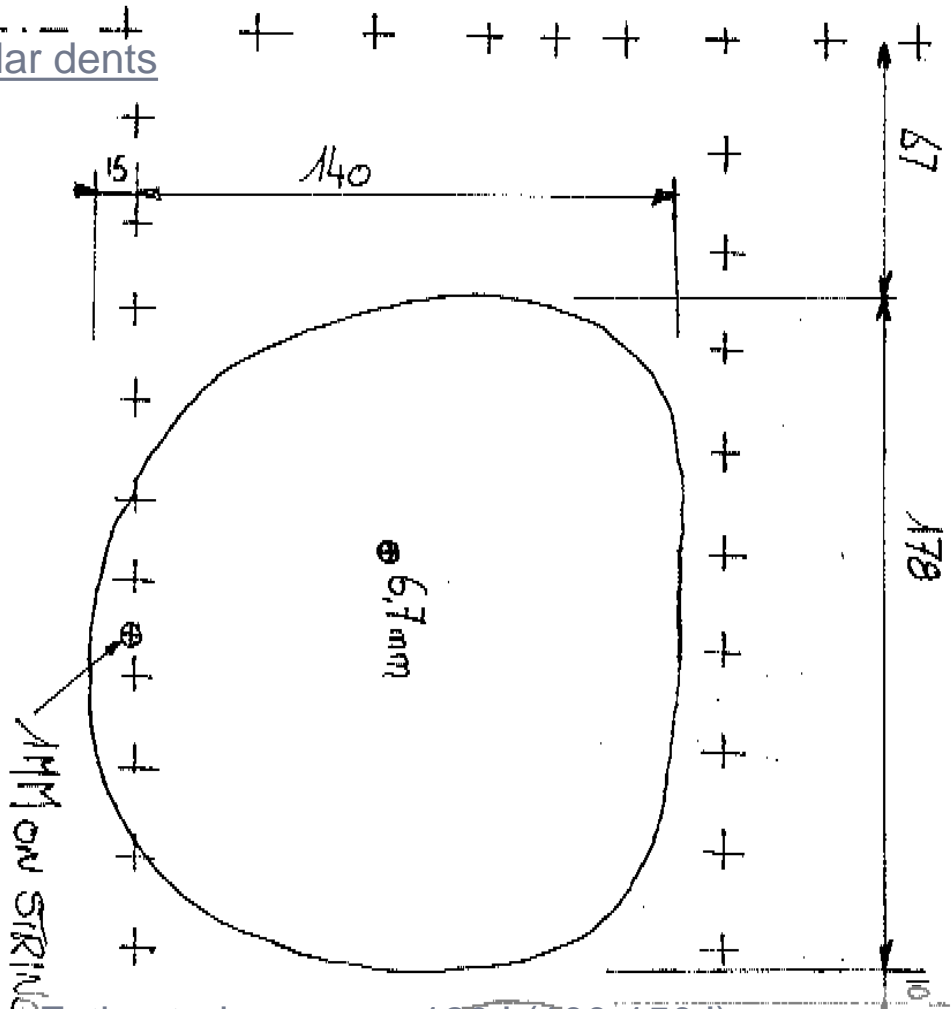
- Zoning to distinguish different areas based on damage mapping



Impact threat assessment: data analysis

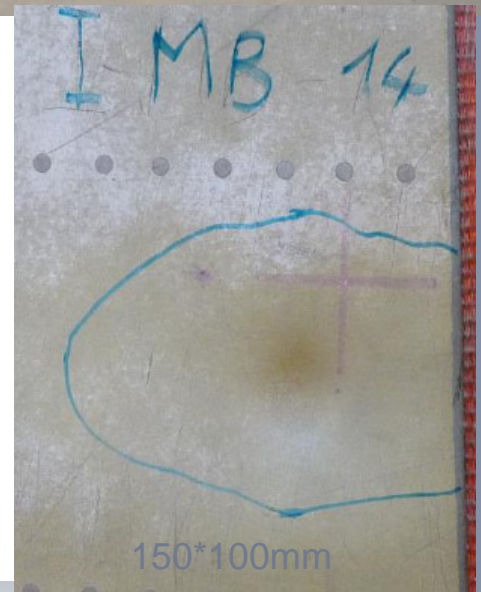
Example of damage: Pax door surround

2 similar dents



Estimated energy = 120J (100-150J)
 (Mid bay, skin thickness=1.4mm, phi 70-100+)

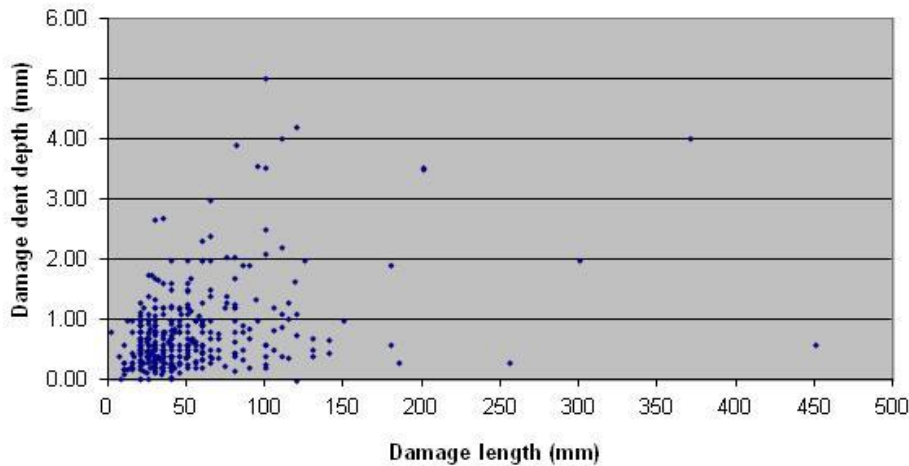
Similar test points: depth=6.2mm, E=95J (MB, thickness=1.4mm, phi50)
 depth=6.7mm, E=151J (MB, thickness=1.2mm, phi100)



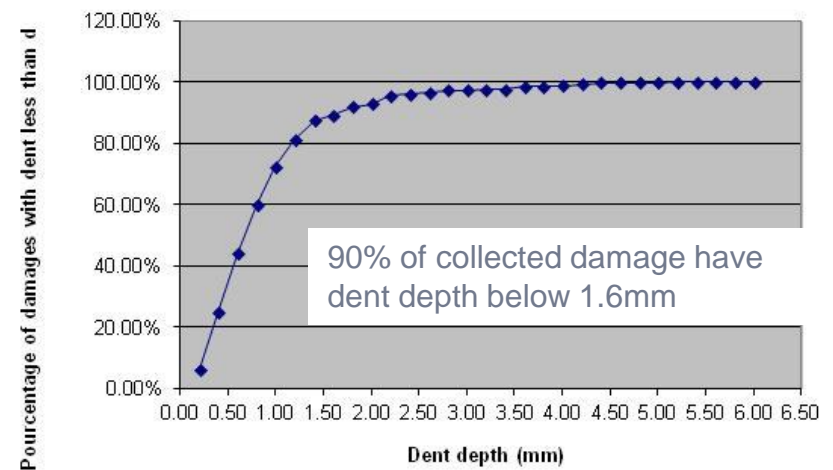
Probabilistic Approach: impact threat assessment:

Example of damage characteristic from one survey (500000 FH, 73 aircraft over three years) used for impact threat assessment

Damage size overview



Cumulative curve of dent depth



Large dent depth and or large damage size accounted for in the DT analysis (static strength and residual strength substantiation)

These damage range complies with CAT 1 & CAT 2 from AC 20 107B

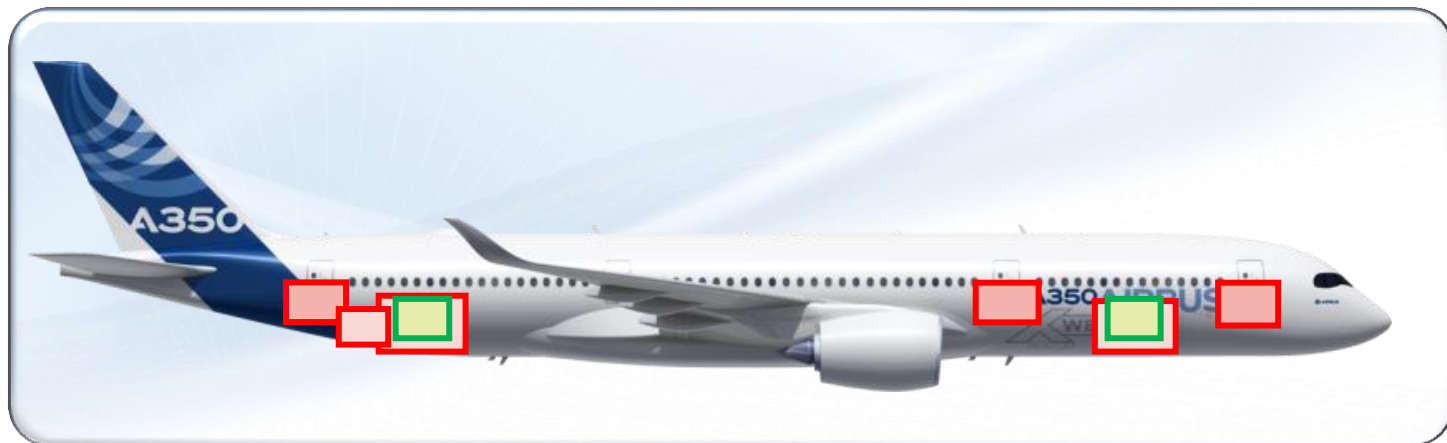
Probabilistic Approach: impact threat assessment: E level

Threat level identified for example on fuselage

- Each zone sized to cope with in-service threat → Minimize damage probability
- **Typical** area Energy set at 35J
- **Damage prone area** : (High threat /Medium threat)
 - on Fuselage: Energy up to 130J

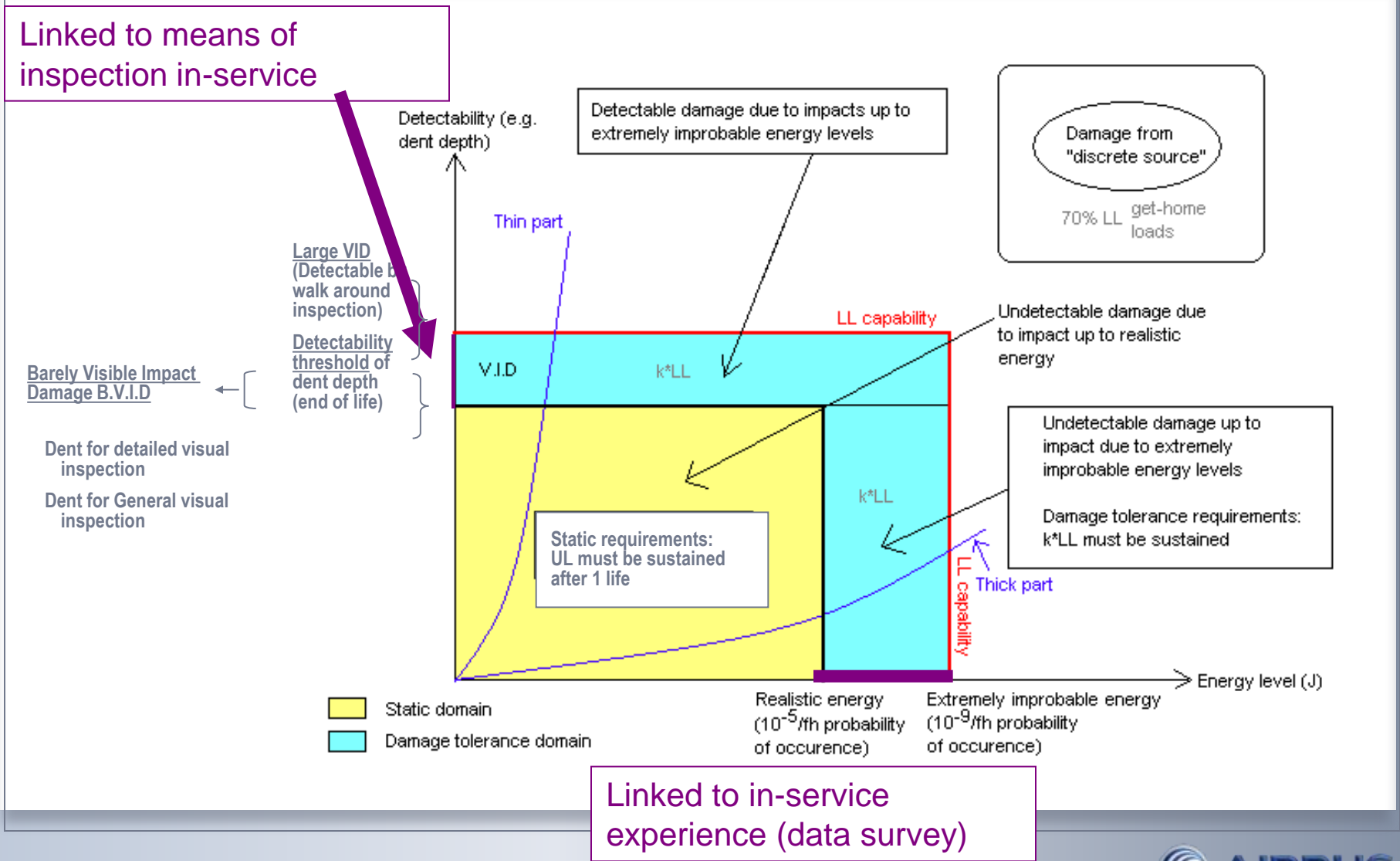
 High threat

 Medium threat



- On Wing : Energy up to 60 Joules

Probabilistic Approach: impact threat assessment: the methodology



Probabilistic Approach: impact threat assessment: Bibliography studies;

CMH 17 :rev 3G , § 12.9 'realistic impact energy threats to aircraft' : we can read that from different survey performed different level of upper impact energy:

- 48 J from report DTO/FAA/AR-96/111 or NAWCADPAX-96-262-TR April 97: Advanced certification Methodology for composite structure, based on 1644 records of impacts on a Military A/C
- 30 J from report DTO/FAA/AR-95/17 August 97: Development of a probabilistic design methodology for composite structures , based on 1484 records of impacts on civil A/C (2100 A/C and 19 operators)
- Airbus analysis performed on more significant damages reports, where a specific focus on Short Range , with higher flight cycles per day compared to Long Range A/C have been considered to establish fuselage damage prone area:

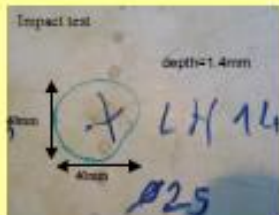
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Impact calibration Test procedure

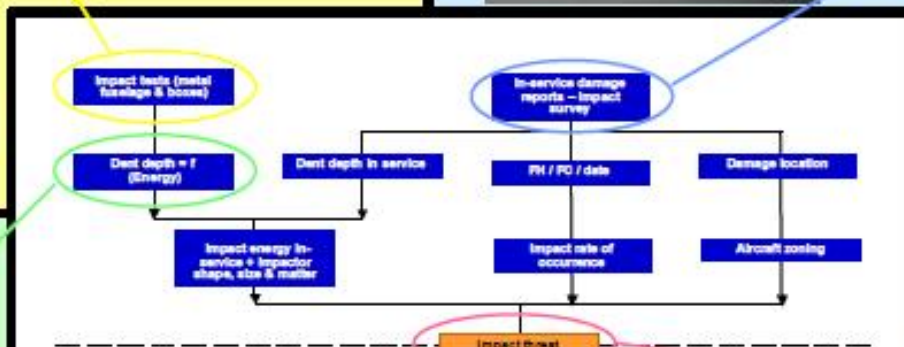
Reproduce damages in a laboratory on a fuselage representative of aircrafts in operation (full scale impact calibration test) with following investigated parameters:

- Energy range: 10J to 600J
- Impactor: steel hemispherical diameter 16mm, 25.4mm, 50mm, 70mm & 100mm and bumper representative of ground vehicle protection
- Impact type: Low velocity (1 to 14 m/s) and static impact (with jack)
- Impact location from outside: typical skin, near and on stiffened elements and at doors surround



In-service damage report - impact survey

AIRCRAFT DEFECT OR DAMAGE REPORT					
Date	Def. Type	Registration	F.C.	F.R.	LOG
01/08/05	6c	01/08/05	5186 32		
Location	Check	ET	REP. BY		
AIRCRAFT POSITION					
CREW	Y		AT GROUND		
DAMAGED COMPONENT					
AFT COCKPIT DOOR					
F.N.					
LOCATION OF DAMAGE					
ROW	1/3	2	3/3		
Y-POS	Row	14	15		
X-POS	Row	14	15		
Y-POS	Row	14	15		
LOCATION	Side	Outside	2		
DETAILS OF DEFECTOR DAMAGE					
CODE	DEF	2	2	2	
REMARKS	DAMAGE				
DESCRIPTION	SCREWS MISSING				
CAUSE					
SEM vs SEM					
SEM 03-01-13 DRUG 149					
SIZE OF DAMAGE					
SEE ATTACHED PICTURES FOR SIZE AND ACCURATE LOCATION OF DAMAGE.					

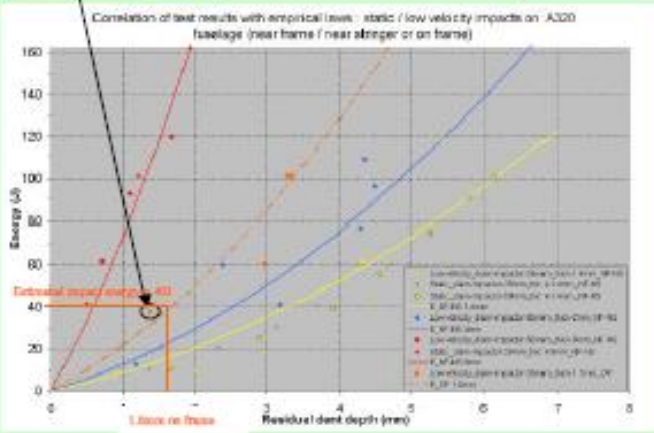


Test analysis



Impact threat evaluation objective: Have a better knowledge of in-service damages in order to size the fuselage (composite or metallic) damage tolerant: representative type/size of impactors and realistic level of energy for sizing.

Statistical treatment of in-service data for impact threat definition



Step 1: Calculation of impact energy for each damage report

Step 2: Definition of aircraft zoning depending of damage density and severity



Step 3: Statistical treatment of impact energy on the period survey to derive realistic energy level to be used for aircraft sizing per zone

