
Basic Knowledge (A,B,J)

Participant Feedback

Summary

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General Comments

Course Caveats

This course...

- *Provides an overview of the issues involved in composites' maintenance and repair, beginning with a common level of knowledge of composite materials terminologies and concepts*
- *Is not intended to provide training that qualifies students as composite repair practitioners*

Basic Knowledge Module

Role Clarification of Prerequisite Modules

- Achieve baseline common level of knowledge
 - Build knowledge level which allows students to understand terminologies and concepts in 'fundamental' course
- Prerequisite course ought not to be either mandatory or combined with 'fundamental' course
 - Boredom for experienced practitioners
 - Extends 'fundamental' class time commitment, reducing participation (potentially)
 - Training organizations: Can utilize assessments to determine skill level and need for student to take course

Basic Knowledge Module - Overview

- Course detail-Mixed Messages
 - Too much detail for prerequisite course
 - Should have enough knowledge to understand terminologies in 'general meeting contexts'
 - Defer 'lessons learned' to base course
- Include expanded references list for students
- Include expanded or web-linked glossary list
 - Global vernacular
 - CACRC glossary list may be excellent baseline

TCO A Module - Understand basics of composite materials technology

- **A2: Describe various composite processing parameters**
 - Clean Room – application to field repairs
 - Be aware of issue
 - Necessity for adaptability under extreme conditions (e.g. tents)
 - Process sensitivity (e.g. layup)
 - Lessons from other industries (?)

TCO A Module - Understand basics of composite materials technology

- **A3: Describe *and/or list* composite design parameters and effects of processing**
 - Porosity/void content
 - Relationship among porosity and properties
 - Clarify TCO title (material properties instead of design parameters)
 - Fatigue
 - Identify the importance of varying combined properties between fiber and resin with cursory reference to existence of fatigue

TCO A Module - Understand basics of composite materials technology

- **A4: Describe various composite machining, assembly and finishing processes**
 - Differentiate between metallic technology and composite technology porosity and properties
 - Importance: transition from metal to composites' environment for practitioner
 - Galvanic corrosion
 - Mention importance
 - Mention anti-corrosion schemes in original design
 - Composites technology is 'only' another technology – minimize fear/threat of change

TCO A Module - Understand basics of composite materials technology

- **A5: Describe stiffened laminate and sandwich applications and structural properties**
 - Emphasize generic approach, not making this specific to any particular aircraft application

TCO B Module - Understand the basics of composite materials maintenance and repair

- Perception of duplication of material with later course modules
 - Modify Module description: “Understand terminologies associated with composite materials maintenance and repair”
 - Other feedback: Prerequisite and fundamentals course should ‘stand on their own’
 - Students may not take both courses
 - Redundancy enhances learning process

TCO B Module - Understand the basics of composite materials maintenance and repair

- **B1: Be exposed to the basic steps in maintenance procedures from damage detection through repair completion**
 - Add a section on roles (brief) of engineer, technician, inspectors. Provide clear guidelines on background needed to do a proper job
- **B2: Be exposed to key composite and expendable materials needed for simple laminate structure repair including appropriate storage requirements**
 - “Allow to reach room temperature without addition of artificial external heat source” instead of “warming”

TCO B Module - Understand the basics of composite materials maintenance and repair

- **B5: Describe the differences between repairing composite and metal structures, including discussions about metal bonding**
 - Galvanic corrosion should be addressed as a phenomenon, emphasizing importance of following procedure

TCO J Module -Understand other critical elements of composite maintenance and repair

- **J1: Discuss issues affecting the selection of bonded or bolted repairs**
 - Define difference between two – current practice doesn't commonly utilize bolted repair. However, emphasis on bolted repair is expected to become a bigger requirement due to heavy laminate applications on new generation aircraft
 - Maintenance is/will be defined by SRM source documentation

TCO J Module -Understand other critical elements of composite maintenance and repair

- **J5: Discuss proper disposal of wastes from the composite repair process, including EPA/OSHA requirements**
 - Disregard EPA/OSHA requirements – make culturally generic
- **J6: Discuss emerging advances in repair process technologies that may appear for bonded and bolted repair and quality control**
 - Address keeping up with evolving technologies and utilizing up to date source documentation

TCO J Module -Understand other critical elements of composite maintenance and repair

- **J7: Discuss emerging damage and repair inspection technologies, such as bond testing, moisture meters, interferometer (3D characterization)**
 - Address keeping up with evolving technologies and utilizing up to date source documentation

Written Feedback Collection Slips

- **Information has been collected and will be considered for incorporation into TCOs and content**
 - **Most feedback quite detailed and technical in nature**
 - **'Issues' feedback – considered in breakout sessions**